

**VacStation**  
**MAINTENANCE MANUAL**

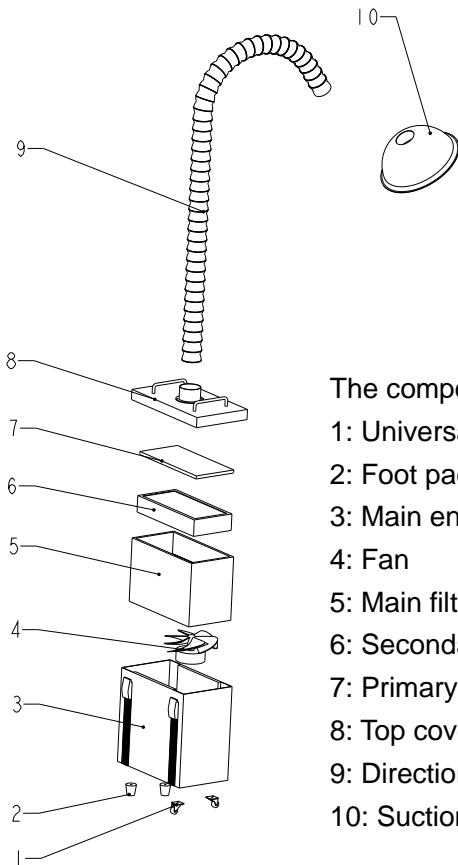


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# 1. Maintenance

## 1.1 Exploded view


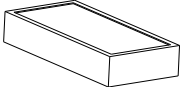
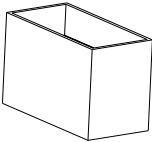



The components in the figure are:

- 1: Universal wheel
- 2: Foot pad
- 3: Main engine housing
- 4: Fan
- 5: Main filter assembly
- 6: Secondary filter assembly
- 7: Primary filter cotton
- 8: Top cover
- 9: Directional duct
- 10: Suction nozzle

## 1.2 Filter replacement

### 1.2.1 The frequency of filter replacement

Components	Frequency
Primary filter cotton 	Every 40H
Secondary filter assembly 	1~3 Month
Main filter assembly 	6~12 Month

 **NOTE**  
When the LED window displays "□" circularly, the filter must be replaced.

### 1.2.2 How to replace filters

Release the four buckle buttons on the edge of the upper cover of the machine, and pick up the top cover part, primary filter cotton,

secondary filter assembly and main filter successively. Replace the main filter with a new one. Make sure the new main filter is placed correctly and the fan outlet connected to the bottom of the filter is conductive.



**NOTE**

When replacing filter, turn off the power switch first.

### 1.3. Trouble shooting

When a problem or malfunction occurs, please check the machine with the table below before contacting the dealer to quickly eliminate common problems or malfunctions. If the problem or malfunction is not solved, please contact the dealer.

Problem or malfunction	Reasons	Solutions
<p>The window flashes "OFF" and clockwise "□" alternately, alarms, the fan stops working.</p>	<p>The air inlet is completely blocked</p>	<p>Turn off the power, check whether the direction air duct and suction nozzle are blocked by foreign matters, and if so, clean them up. If the problem is not solved, open the upper cover and check whether</p>

## 1 Maintenance

		there is foreign matter blocking the air inlet inside the machine, and if so, clean them up. After these steps, restart the machine and observe after one minute whether it still alarms, if so, replace the filter
LED window displays "ERR", alarms, the fan and motor stop working.	The fan or line control part is abnormal	Turn off the power and restart the machine to check whether it is working properly, and if not, check the fan.